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(54) Stimulating wells in unconsolidated formations

Méthode pour stimuler des formations souterraines non consolidées

Verfahren zur Stimulierung von lockeren unterirdischen Formationen

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Description

[0001] The present invention relates generally to a method of stimulating wells in unconsolidated formations, and more particularly to a method of stimulating fluid production from such a well while restricting the migration of sand with the fluids produced therefrom.

[0002] Oil and gas wells are often completed in unconsolidated formations containing loose and incompetent sands which migrate with oil, gas and/or water produced by the wells. The presence of sand in the produced fluids is disadvantageous and undesirable in that the sand particles abrade pumping and other producing equipment and reduce the fluid production capabilities of the producing zones in the wells.

[0003] Incompetent subterranean formations include those which contain loose sands that are readily entrained by produced fluids and those wherein the sand particles making up the formations are bonded together with insufficient bond strength to withstand the forces produced by the production of fluids from the formations. A technique which is often used for minimizing sand production from such formations has been to produce fluids from the formations at low flow rates whereby the near well stabilities of sand bridges and the like in the formations are preserved. However, the collapse of such sand bridges often occurs as a result of unintentional high production rates and pressure surging.

[0004] Heretofore, unconsolidated formations have been treated by creating fractures in the formations and depositing proppant in the fractures to maintain them in open positions. In addition, the proppant has heretofore been consolidated within the fractures into hard permeable masses by hardenable resin compositions to reduce the migration of sand through the fractures with produced fluids. Very often, to insure that sand is not produced, costly gravel packs, sand screens and the like have also been installed in the wells. Since gravel packs, sand screens and the like filter out the sand from the fluids being produced, the presence of the filtered sand adds to the flow resistance thereby producing additional pressure drawdown which causes the fracture faces and other portions of the unconsolidated formations to break down and the consolidated proppant in fractures, gravel packs and the like to be bypassed.

[0005] European patent application 0476820 describes a method of controlling fines production in an unconsolidated or loosely consolidated formation. The method comprises consolidating the formation along a perforated productive interval with a consolidation resin, reperforating the consolidated productive interval, hydraulically fracturing the consolidated productive interval, followed by propping. European patent application 0476820 was aimed at overcoming problems associated with the passage of hydrocarbonaceous fluids through consolidated particulate material. For example, lines 11 to 31 of column 1 of European patent application 0476820 discuss the unreliability and ineffectiveness of

current in situ sand consolidation processes, due to poorly controlled distribution and setting of the consolidation agents, and also the limited success of sand consolidation processes due to the difficulty in establishing the balance between sufficient resin for "grain-to-grain" contact and too much resin which limits the permeability of the treated zone. European patent application 0476820, therefore, employed a refractory material of a size sufficient to exclude produced formation fines or sand from hydrocarbonaceous fluids produced from the formation, whilst propping the fracture. Preferred refractory proppants described in European patent application 0476820 are refractory materials, such as silicon carbide, silicon nitride and mixtures thereof. There are, however, problems associated with carrying out a method as described in European patent application 0476820, for example, undesirable refractory proppant flowback from the created fractures, that has been seen to result in damage to production and surface equipment and has resulted in fracture closure and blocking by loss of filtration properties.

[0006] In wells formed in shallow, high permeability unconsolidated producing formations, creating fractures which extend significant distances into the formations has also been difficult to accomplish. The reason for this is that the horizontal stresses around the wellbore in an unconsolidated formation are generally the same, and instead of a single fracture which extends from opposing sides of the wellbore, i.e., a bi-wing fracture, multiple fractures are formed around the wellbore. Such multiple fractures accept fluids and proppant, but they often cannot be extended to the optimum length required for a successful stimulation procedure. In addition, the conductivities of the multiple fractures are much lower than the conductivity of a single bi-wing fracture.

[0007] Thus, there is a need for improved methods of stimulating wells formed in unconsolidated hydrocarbon producing formations whereby bi-wing fractures can be formed extending to optimum lengths in the formations to thereby increase fluid production from the formations while preventing the migration of formation sand with the produced fluids so that gravel packs, sand screens and the like are not required.

[0008] We have now devised a method of stimulating such a well whereby the needs described above can be at least partly met.

[0009] According to the present invention, there is provided a method of stimulating fluid production from an unconsolidated formation penetrated by a wellbore while restricting the migration of formation sands with fluids produced from the formation, which method comprises the steps of:

(a) injecting a hardenable resin composition into a portion of said formation surrounding said wellbore and causing said resin composition to harden whereby said portion of said formation is consoli-

dated into a hard permeable mass;
 (b) forming at least one indentation in said wellbore which indentation extends into said consolidated portion of said formation to thereby facilitate the initiation of a fracture;
 (c) creating a fracture in said formation extending from said wellbore through said consolidated portion of said formation into an unconsolidated portion of said formation; characterised in that hardenable resin composition-coated proppant is deposited in said fracture and said resin composition is caused to harden, whereby said proppant is consolidated into a hard permeable mass which filters out and restricts the migration of formation sand with fluids produced through said fracture into said wellbore.

[0010] The method of the invention is particularly suitable for use in cased or open hole wells completed in unconsolidated formations. In the method, a hardenable resin composition is first injected into a portion of the unconsolidated formation surrounding the wellbore and caused to harden whereby that portion of the formation is consolidated into a hard permable mass. A fracture, preferably a single bi-wing fracture, is next created in the formation extending from the wellbore through the consolidated portion of the formation into an unconsolidated portion of the formation. Thereafter, a hardenable resin composition coated proppant is deposited in the fracture and the resin composition is caused to harden whereby the proppant is consolidated into a hard permeable mass which filters out and restricts the migration of formation sands with fluids produced through the fracture into the wellbore.

[0011] In order to facilitate the initiation of a single bi-wing fracture extending through the consolidated portion and into unconsolidated portions of the formation, at least one indentation, and preferably a pair of opposed indentations, is formed in the wellbore, the indentation(s) extending into the consolidated portion of the formation. The or each indentation weakens the consolidated portion of the formation whereby a single bi-wing fracture is created therein extending into unconsolidated portions of the formation. The term "bi-wing fracture" is used herein to mean a fracture which extends outwardly from a wellbore on opposite sides thereof in a plane which is generally parallel to the axis of the wellbore.

[0012] The combination of the consolidated portion of the formation around the wellbore through which the fracture extends and the consolidated proppant in the fracture restricts the migration of sand with produced fluids from the formation. This can eliminate the necessity of installing expensive gravel packs, sand screens and the like.

[0013] The above mentioned indentations can be holes, slots or the like which extend into the consolidated portion of the formation from the wellbore. The com-

bination of the consolidation of the portion of the incompetent formation through which the fracture is formed and the indentations formed therein cause a single bi-wing fracture to be created instead of multiple, narrow and short fractures which would otherwise result. A variety of techniques can be utilized to form the indentations which are well known to those skilled in the art. Preferred such techniques include forming opposing holes extending from the open hole wellbore into the consolidated portion of the formation utilizing a conventional perforating gun or forming opposing slots in the consolidated formation utilizing a cutting tool such as a fluid jet cutting tool.

[0014] The hardenable resin compositions which are useful in accordance with the present invention for consolidating a portion of the formation as well as the proppant deposited in the bi-wing fracture formed are generally comprised of a hardenable organic resin and a resin-to-sand coupling agent. Such resin compositions are well known to those skilled in the art as are their use for consolidating portions of unconsolidated formations and fracture proppant material into hard permeable masses. A number of such compositions are described in detail in U.S. Patent No. 4,042,032 issued to Anderson et al. on August 16, 1977, U.S. Patent No. 4,070,865 issued to McLaughlin on January 31, 1978, U.S. Patent No. 5,058,676 issued to Fitzpatrick et al. on October 22, 1991 and U.S. Patent No. 5,128,390 issued to Murphey et al. on July 7, 1992. The hardenable organic resin used is preferably a liquid at 80°F (26.67°C) and is cured or hardened by heating or by contact with a hardening agent.

[0015] Examples of hardenable organic resins which are particularly suitable for use in accordance with this invention are novolak resins, polyepoxide resins, polyester resins, phenol-aldehyde resins, urea-aldehyde resins, furan resins and urethane resins. These resins are available at various viscosities, depending upon the molecular weight of the resin.

[0016] The preferred viscosity of the organic resin used in accordance with this invention is in the range of from about 1 (0.001 Pa·s) to about 1,000 centipoises (1 Pa·s) at 80°F (26.67°C). However, as will be understood, resins of higher viscosities can be utilized when mixed or blended with one or more diluents. Examples of suitable diluents for polyepoxide resins are styrene oxide, octylene oxide, furfuryl alcohol, phenols, furfural, liquid monoepoxides such as allyl glycidyl ether, and liquid diepoxides such as diglycidyl ether or resorcinol. Examples of such diluents for furfuryl alcohol resins, phenol-aldehyde resins and urea-aldehyde resins include, but are not limited to, furfuryl alcohol, furfural, phenol and cresol. Diluents which are generally useful with all of the various resins mentioned above include phenols, formaldehydes, furfuryl alcohol and furfural.

[0017] The resin-to-sand coupling agent is utilized in the hardenable resin compositions to promote coupling or adhesion to sand and other siliceous materials in the

formation to be treated. A particularly suitable such coupling agent is an aminosilane compound or a mixture of aminosilane compounds selected from the group consisting of N- β -(aminoethyl)- γ -aminopropyltrimethoxysilane, N- β -(aminoethyl)-N- β -(aminoethyl)- γ -aminopropyltrimethoxysilane, N- β -(aminopropyl)-N- β -(aminobutyl)- γ -aminopropyltriethoxysilane and N- β -(aminopropyl)- γ -aminopropyltriethoxysilane. The most preferred coupling agent is N- β -(aminoethyl)- γ -aminopropyltrimethoxysilane.

[0018] As mentioned, the hardenable resin composition used is caused to harden by heating in the formation or by contact with a hardening agent. When a hardening agent is utilized, it can be included in the resin composition (internal hardening agents) or the resin composition can be contacted with the hardening agent after the resin composition has been placed in the subterranean formation to be consolidated (external hardening agents). An internal hardening agent is selected for use that causes the resin composition to harden after a period of time sufficient for the resin composition to be placed in a subterranean zone or formation. Retarders or accelerators to lengthen or shorten the cure times are also utilized. When an external hardening agent is used, the hardenable resin composition is first placed in a zone or formation to be consolidated followed by an overflush solution containing the external hardening agent.

[0019] Suitable internal hardening agents for hardening resin compositions containing polyepoxide resins include, but are not limited to, amines, polyamines, amides and polyamides. A more preferred internal hardening agent for polyepoxide resins is a liquid eutectic mixture of amines and methylene dianiline diluted with methyl alcohol. Examples of internal hardening agents which can be used with resin compositions containing furan resins, phenol-aldehyde resins, urea-aldehyde resins and the like are hexachloroacetone, 1,1,3-trichlorotrifluoroacetone, benzotrichloride, benzylchloride and benzalchloride.

[0020] Examples of external hardening agents for consolidating furan resins, phenol-aldehyde resins and urea-aldehyde resins are acylhalide compounds, benzotrichloride, acetic acid, formic acid and inorganic acids such as hydrochloric acid. Generally, external hardening agents selected from the group consisting of inorganic acids, organic acids and acid producing chemicals are preferred. The hardenable resin compositions can also include surfactants, dispersants and other additives well known to those skilled in the art.

[0021] The creation of fractures in a subterranean formation utilizing a hydraulic fracturing process is also well known to those skilled in the art. The hydraulic fracturing process generally involves pumping a viscous fracturing fluid containing suspended particulate proppant into the formation at a rate and pressure whereby fractures are created therein. The continued pumping of the fracturing fluid extends the fractures in the formation

and carries proppant into the fractures. Upon the reduction of the flow of the fracturing fluid and the reduction in pressure exerted on the formation, the proppant is deposited in the fractures and the fractures are prevented from closing by the presence of the proppant therein.

[0022] Typical fracturing fluids which have been utilized heretofore include gelled water or oil base liquids, foams and emulsions. The foams utilized have generally been comprised of water based liquids containing one or more foaming agents foamed with a gas such as nitrogen. Emulsions formed with two or more immiscible liquids have also been utilized. A particularly useful emulsion for carrying out formation fracturing procedures is comprised of a water based liquid and a liquified, normally gaseous fluid such as carbon dioxide. Upon pressure release, the liquified gaseous fluid vaporizes and rapidly flows out of the formation.

[0023] The most common fracturing fluid utilized heretofore has been comprised of an aqueous liquid such as fresh water or salt water combined with a gelling agent for increasing the viscosity of the fluid. The increased viscosity reduces fluid loss and allows the fracturing fluid to transport significant concentrations of proppant into the created fractures.

[0024] A variety of gelling agents have been utilized including hydratable polymers which contain one or more of the functional groups such as hydroxyl, cis-hydroxyl, carboxyl, sulfate, sulfonate, amino or amide. Particularly useful such polymers are polysaccharide and derivatives thereof which contain one or more of the monosaccharide units galactose, mannose, glucoside, glucose, xylose, arabinose, fructose, glucuronic acid or pyranosyl sulfate. Natural hydratable polymers containing the foregoing functional groups and units include guar gum and derivatives thereof, locust bean gum, tara, konjak, tamarind, starch, cellulose and derivatives thereof, karaya, xanthan, tragacanth and carrageenan. Hydratable synthetic polymers and copolymers which contain the above mentioned functional groups and which have been utilized heretofore include polyacrylate, polymethacrylate, polyacrylamide, maleic anhydride, methylvinyl ether polymers, polyvinyl alcohol and polyvinylpyrrolidone.

[0025] Preferred hydratable polymers which yield high viscosities upon hydration, i.e., apparent viscosities in the range of from about 10 centipoises (0.01 Pa-s) to about 90 centipoises (0.09 Pa-s) at concentrations in the range of from about 10 pounds (4.54 kg) per 1,000 gallons (3,785.4 l) to about 80 pounds (36.29 kg) per 1,000 gallons (3,785.4l) in water, are guar gum and guar derivatives such as hydroxypropylguar and carboxymethylguar, cellulose derivatives such as hydroxyethyl cellulose, carboxymethyl cellulose and carboxymethylhydroxyethyl cellulose, locust bean gum, carrageenan gum and xanthan gum.

[0026] The viscosities of aqueous polymer solutions of the types described above can be increased by combining crosslinking agents with the polymer solutions.

Examples of crosslinking agents which can be utilized are multivalent metal salts or compounds which are capable of releasing the metal ions in an aqueous solution. Examples of such multivalent metal ions are chromium, zirconium, antimony, titanium, iron (ferrous or ferric), zinc or aluminum.

[0027] The above described gelled or gelled and cross-linked fracturing fluids can also include gel breakers such as those of the enzyme type, the oxidizing type or the acid buffer type which are well known to those skilled in the art. The gel breakers cause the viscous fracturing fluid to revert to thin fluids that can be produced back to the surface after they have been used to create fractures and carry proppant in a subterranean formation.

[0028] Particulate proppant material is suspended in the viscous fracturing fluid so that it is carried into the created fractures and deposited therein by the fracturing fluid when the flow rate of the fracturing fluid and the pressure exerted on the fractured subterranean formation are reduced. The proppant functions to prevent the fractures from closing due to overburdened pressures, i.e., to prop the fractures open, whereby produced fluids can flow through the fractures. Also, the proppant is of a size such that formation sands migrating with produced fluids are prevented from flowing through the flow channels formed by the fractures, i.e., the proppant filters out the migrating sand. Various kinds of particulate materials can be utilized as proppant in accordance with the present invention including sand, bauxite, ceramic materials, glass materials and "TEFLON™" materials. The particulate material used can have a particle size in the range of from about 2 to about 400 mesh, U.S. Sieve Series. The preferred particulate material is sand having a particle size in the range of from about 10 to about 70 mesh, U.S. Sieve Series. Preferred sand particle size distribution ranges are 1 or more of 10-20 mesh, 20-40 mesh, 40-60 mesh, or 50-70 mesh, depending on the particle size and distribution of the formation sand to be screened out by the proppant.

[0029] The proppant size and distribution are carefully selected in accordance with the size and distribution of the formation sand and the proppant is coated with a hardenable resin composition of the type described above. The resin coated proppant can be prepared in accordance with conventional batch mixing techniques followed by the suspension of the resin coated proppant in the fracturing fluid utilized.

Alternatively, the fracturing fluid containing resin coated proppant can be prepared in a substantially continuous manner such as in accordance with the methods disclosed in U.S. Patent No. 4,829,100 issued on May 9, 1989 to Murphey et al. or U.S. Patent No. 5,128,390 issued on July 7, 1992 to Murphey et al..

[0030] A preferred method of the present invention for stimulating fluid production from an unconsolidated formation penetrated by a wellbore while preventing the migration of formation sands with fluids produced from

the formation is comprised of the following steps. A hardenable resin composition is injected into a portion of the formation adjacent to and surrounding the wellbore and the resin composition is caused to harden whereby that portion of the formation is consolidated into a hard permeable mass. A pair of opposing indentations are formed in the wellbore which extend into the consolidated portion of the formation to facilitate the initiation of a bi-wing fracture. A bi-wing fracture is next

- 5 created in the formation extending from the wellbore through the consolidated portion of the formation into unconsolidated portions thereof. A hardenable resin composition coated proppant is deposited in the fracture and the resin composition is caused to harden whereby
- 10 the proppant is consolidated into a hard permeable mass which filters out and prevents the migration of formation sands with fluids produced from the fracture into the wellbore.
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[0031] When the unconsolidated producing formation or zone has a height of about 100 feet (30.48 m) or less, a minimum of 5 to 10 feet (1.52 to 3.05 m) of the formation must be consolidated, fractured and packed with consolidated proppant. Generally, the ratio of the total height of the producing formation or zone to the height

- 20 of the consolidated and fractured portion of the formation or zone is about 10. When the producing zone height is greater than about 100 feet (30.48 m), multiple fractured consolidations can be utilized.
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[0032] The consolidated portion of the producing formation or zone surrounding the wellbore formed in accordance with this invention is generally ring-shaped having a minimum vertical thickness of about 5 feet (1.52 m) and a diameter in the range of from about 1 (0.30 m) to about 8 feet (2.44 m). As mentioned, the bi-wing fracture formed extends from opposite sides of the wellbore through the ring-shaped consolidated portion and outwardly into the unconsolidated formation to an optimum distance based on the overall size of the producing formation or zone and other factors.

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Claims

1. A method of stimulating fluid production from an unconsolidated formation penetrated by a wellbore while restricting the migration of formation sands with fluids produced from the formation, which method comprises the steps of:
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- (a) injecting a hardenable resin composition into a portion of said formation surrounding said wellbore and causing said resin composition to harden whereby said portion of said formation is consolidated into a hard permeable mass;
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- (b) forming at least one indentation in said wellbore which indentation extends into said consolidated portion of said formation to thereby
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- facilitate the initiation of a fracture; and
- (c) creating a fracture in said formation extending from said wellbore through said consolidated portion of said formation into an unconsolidated portion of said formation;
- characterised in that** hardenable resin composition-coated proppant is deposited in said fracture and said resin composition is caused to harden, whereby said proppant is consolidated into a hard permeable mass which filters out and restricts the migration of formation sand with fluids produced through said fracture into said wellbore.
2. A method according to claim 1, wherein said indentation formed in said wellbore comprises a hole formed by a perforating gun.
3. A method according to claim 1 or 2, wherein said indentation formed in said wellbore is comprised of a slot formed by a fluid jet cutting tool.
4. A method according to claim 1, 2 or 3, wherein said hardenable resin comprises an organic resin selected from novolak resins, polyepoxide resins, polyester resins, phenol-aldehyde resins, urea-aldehyde resins, furan resins and urethane resins.
5. A method according to claim 4, wherein said hardenable resin composition is caused to harden by being heated in said formation.
6. A method according to claim 4, wherein said hardenable resin composition further comprises an internal hardening agent which causes said resin to harden after being injected or deposited in said formation.
7. A method according to claim 6, wherein said hardenable resin composition is a polyepoxide resin and said internal hardening agent is a liquid eutectic mixture of amines and methylene dianiline diluted with methyl alcohol.
8. A method according to claim 4, which further comprises the step of contacting said hardenable resin composition with an external hardening agent after said hardenable resin composition has been injected or deposited in said formation thereby causing said resin composition to harden.
9. A method according to claim 8, wherein said hardenable resin composition is a furan resin and said external hardening agent is hydrochloric acid.
10. A method of stimulating fluid production from an unconsolidated formation penetrated by a wellbore while restricting the migration of formation sands with fluids produced from the formation, which method comprises the steps of:
- (a) injecting a hardenable resin composition into a portion of said formation surrounding said wellbore and causing said resin composition to harden whereby said portion of said formation is consolidated into a hard permeable mass;
- (b) forming a pair of opposing indentations in said wellbore which extend into said consolidated portion of said formation to thereby facilitate the initiation of a bi-wing fracture; and
- (c) creating a bi-wing fracture in said formation extending from said wellbore through said consolidated portion of said formation into an unconsolidated portion of said formation;
- characterised in that** hardenable resin composition-coated proppant is deposited in said fracture and said resin composition is caused to harden, whereby said proppant is consolidated into a hard permeable mass which filters out and restricts the migration of formation sand with fluids produced through said fracture into said wellbore.

30 Patentansprüche

1. Eine Methode für das Stimulieren der Flüssigkeitsproduktion aus einer nicht konsolidierten Formation, welche von einem Bohrloch penetriert wird, und welche die Migration von Formationssand zusammen mit den aus der Formation produzierten Flüssigkeiten einschränkt, wobei dieselbe Methode die folgenden Stufen umfasst:
 - (a) das Injizieren einer aushärtbaren Harzzusammensetzung in einen Abschnitt der vorgenannten Formation hinein, welcher das vorgenannte Bohrloch umgibt, und das Aushärten der vorgenannten Harzzusammensetzung, wobei der vorgenannte Abschnitt der vorgenannten Formation zu einer harten, durchlässigen Masse konsolidiert wird;
 - (b) das Formen von wenigstens einem Einschnitt in das vorgenannte Bohrloch, wobei derselbe Einschnitt sich in den vorgenannten konsolidierten Abschnitt der vorgenannten Formation hinein erstreckt, um auf diese Weise die Herstellung einer Spalte zu ermöglichen; und
 - (c) das Erzeugen einer Spalte innerhalb der vorgenannten Formation, welche sich von dem vorgenannten Bohrloch durch den vorgenannten konsolidierten Abschnitt der vorgenannten Formation bis in einen nicht konsolidierten Ab-

schnitt der vorgenannten Formation hinein erstreckt;

dadurch gekennzeichnet, dass ein aushärtbarer, mit der Harzzusammensetzung beschichteter Proppant in der vorgenannten Spalte positioniert wird, und dass die vorgenannte Harzzusammensetzung ausgehärtet wird, wobei der vorgenannte Proppant zu einer harten, durchlässigen Masse konsolidiert wird, welche die Migration von Formationssand zusammen mit produzierten Flüssigkeiten, welche durch die vorgenannte Spalte hindurch in das vorgenannte Bohrloch hinein produziert wird, herausfiltert und einschränkt.

2. Eine Methode nach Anspruch 1, bei welcher der vorgenannte Einschnitt, welcher in dem vorgenannten Bohrloch geformt wird, ein Loch umfasst, welches mit Hilfe einer Perforierungsgun geformt wird.
3. Eine Methode nach Anspruch 1 oder 2, bei welcher der vorgenannte Einschnitt, welcher in dem vorgenannten Bohrloch geformt wird, einen Schlitz umfasst, welcher mit Hilfe eines Flüssigkeitseinspritzwerkzeugs geformt wird.
4. Eine Methode nach Anspruch 1, 2 oder 3, bei welcher der vorgenannte aushärtbare Harz ein organisches Harz beinhaltet, welches aus Novolakharzen, Polyepoxidharzen, Polyesterharzen, Phenolaldehydharzen, Carnamidaldehydharzen, Furanharzen, und Urethanharzen gewählt wird.
5. Eine Methode nach Anspruch 4, bei welcher die vorgenannte aushärtbare Harzzusammensetzung durch das Aufheizen derselben innerhalb der vorgenannten Formation ausgehärtet wird.
6. Eine Methode nach Anspruch 4, bei welcher die vorgenannte aushärtbare Harzzusammensetzung weiter ein internes Aushärtungsmittel umfasst, welches das Aushärten des vorgenannten Harzes nach der Injizierung oder Positionierung desselben in der vorgenannten Formation verursacht.
7. Eine Methode nach Anspruch 6, bei welcher die vorgenannte aushärtbare Harzzusammensetzung aus einem Polyepoxidharz besteht, und bei welcher das vorgenannte interne Aushärtungsmittel aus einer flüssigen eutektischen Mischung von Aminen und Methylendianilin besteht und mit Methylalkohol verdünnt wird.
8. Eine Methode nach Anspruch 4, welche weiter die Stufe des Kontaktierens der vorgenannten aushärtbaren Harzzusammensetzung mit einem externen Aushärtungsmittel umfasst, nachdem die vorgenannte aushärtbare Harzzusammensetzung in die

vorgenannte Formation hinein injiziert oder positioniert wurde, wodurch die vorgenannte Harzzusammensetzung ausgehärtet wird.

9. Eine Methode nach Anspruch 8, bei welcher die vorgenannte aushärtbare Harzzusammensetzung aus einem Furanharz besteht, und bei welcher das vorgenannte externe Aushärtungsmittel aus einer Salzsäure besteht.
10. Eine Methode für das Stimulieren der Flüssigkeitsproduktion aus einer nicht konsolidierten Formation, welche von einem Bohrloch penetriert wird, und welche die Migration von Formationssand zusammen mit Flüssigkeiten, welche aus der Formation produziert werden, einschränkt, wobei dieselbe Methode die folgenden Stufen umfasst:
 - (a) das Injizieren einer aushärtbaren Harzzusammensetzung in einen Abschnitt der vorgenannten Formation, welche das vorgenannte Bohrloch umgibt, und das Aushärten der vorgenannten Harzzusammensetzung, wobei der vorgenannte Abschnitt der vorgenannten Formation zu einer harten, durchlässigen Masse konsolidiert wird.
 - (b) das Formen eines Paares von sich gegenüber liegenden Einschnitten in dem vorgenannten Bohrloch, welche sich in den vorgenannten konsolidierten Abschnitt der vorgenannten Formation hinein erstrecken und auf diese Weise eine zweiflügelige Spalte erzeugen; und
 - (c) das Erzeugen einer zweiflügeligen Spalte in der vorgenannten Formation, welche sich von dem vorgenannten Bohrloch aus durch den vorgenannten konsolidierten Abschnitt der vorgenannten Formation und bis in einen nicht konsolidierten Abschnitt der vorgenannten Formation hinein erstreckt;

dadurch gekennzeichnet, dass der mit der aushärtbaren Harzzusammensetzung beschichtete Proppant in der vorgenannten Spalte positioniert wird, und dass die vorgenannte Harzzusammensetzung dort ausgehärtet wird, wobei der vorgenannte Proppant zu einer harten, durchlässigen Masse konsolidiert wird, welche die Migration von Formationssand zusammen mit Flüssigkeiten, welche durch die vorgenannte Spalte in das Bohrloch hinein produziert wird, herausfiltert und einschränkt.

Revendications

- 55 1. Procédé de stimulation de la production de fluides à partir d'une formation non consolidée pénétrée par un puits de forage tout en limitant la migration de sables de formation avec des fluides produits à

partir de la formation, lequel procédé comprend les phases suivantes :

- (a) injection d'une composition de résine durcissable dans une portion de ladite formation entourant ledit puits de forage, ce qui provoque le durcissement de ladite composition de résine tandis que ladite portion de ladite formation est consolidée pour devenir une masse perméable dure ;
- (b) formation d'au moins une indentation dans ledit puits de forage, laquelle indentation pénètre dans ladite portion consolidée de ladite formation pour ainsi faciliter le départ d'une fracture ; et
- (c) création d'une fracture dans ladite formation s'étendant à partir dudit puits de forage à travers ladite portion consolidée de ladite formation dans une portion non consolidée de ladite formation ;

caractérisé en ce que l'agent de soutènement revêtu de la composition de résine durcissable est déposé dans ladite fracture et **en ce que** ladite composition de résine va durcir, tandis que ledit agent de soutènement se consolide pour former une masse perméable dure qui filtre et limite la migration de sable de formation avec les fluides produits à travers ladite fracture pour pénétrer dans ledit puits de forage.

2. Procédé selon la revendication 1, dans lequel ladite indentation formée dans ledit puits de forage comprend un trou formé par un pistolet de perforation.
3. Procédé selon la revendication 1 ou 2, dans lequel ladite indentation formée dans ledit puits de forage comprend une fente formée par un outil de découpe à jet de fluide.
4. Procédé selon la revendication 1, 2 ou 3, dans lequel ladite composition de résine durcissable comprend une résine organique sélectionnée parmi les résines de novolak, les résines de polyépoxy, les résines de polyester, les résines de phénol-aldéhyde, les résines d'urée-aldéhyde, les résines de furane et les résines d'uréthane.
5. Procédé selon la revendication 4, dans lequel on conduit ladite composition de résine durcissable à durcir par chauffage dans ladite formation.
6. Procédé selon la revendication 4, dans lequel ladite composition de résine durcissable comprend en outre un agent de durcissement interne qui conduit ladite résine à durcir après injection ou dépôt dans ladite formation.

7. Procédé selon la revendication 6, dans lequel ladite composition de résine durcissable est une résine de polyépoxy et ledit agent de durcissement interne est un mélange eutectique liquide d'amines et de dianiline de méthylène dilué avec de l'alcool de méthyle.

8. Procédé selon la revendication 4, qui comprend en outre la phase de mise en contact de ladite composition de résine durcissable avec un agent de durcissement externe après injection et dépôt de ladite composition de résine durcissable dans ladite formation, provoquant ainsi le durcissement de ladite composition de résine.

9. Procédé selon la revendication 8, dans lequel ladite composition de résine durcissable est une résine de furane et ledit agent de durcissement externe est l'acide chlorhydrique.

10. Procédé de stimulation de la production de fluides à partir d'une formation non consolidée pénétrée par un puits de forage tout en limitant la migration de sables de formation avec des fluides produits à partir de la formation, lequel procédé comprend les phases suivantes :

- (a) injection d'une composition de résine durcissable dans une portion de ladite formation entourant ledit puits de forage, ce qui provoque le durcissement de ladite composition de résine tandis que ladite portion de ladite formation est consolidée pour devenir une masse perméable dure ;
- (b) formation d'une paire d'indentations dans ledit puits de forage, lesquelles indentations pénètrent dans ladite portion consolidée de ladite formation pour ainsi faciliter le départ d'une fracture sur deux ailes ; et
- (c) création d'une fracture sur deux ailes dans ladite formation s'étendant à partir dudit puits de forage à travers ladite portion consolidée de ladite formation dans une portion non consolidée de ladite formation ;

caractérisé en ce que l'agent de soutènement revêtu de la composition de résine durcissable est déposé dans ladite fracture et **en ce que** ladite composition de résine va durcir, tandis que ledit agent de soutènement se consolide pour former une masse perméable dure qui filtre et limite la migration de sable de formation avec les fluides produits à travers ladite fracture pour pénétrer dans ledit puits de forage.